

D506 ACRON

Tungsten Carbide Roll Grinder



3-axes machine designed for grinding of Circular Grooves of various profiles

 **WENDT**

Features :

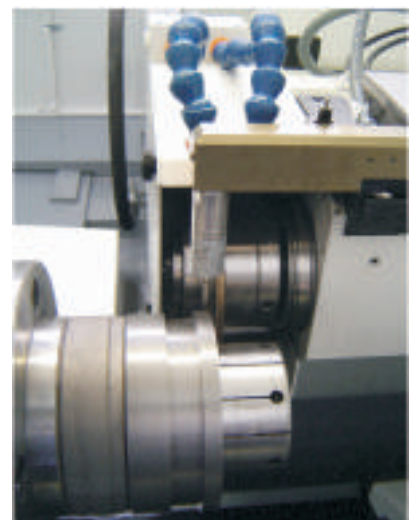


- Powered by Siemens Controls
- Expanding mandrel for holding of TC Rings
- Custom-built Grinding Cycles

- On-line Measurement of Grooves
- On-line wheel calibration device
- Supplied with Custom-built Coolant System

Technical Data		D506*
Capacity		
Grinding length, max.	mm	420
Grinding diameter, max.	mm	450
Center height	mm	230
Workpiece weight, max.	kg	350
Grinding Slide		
Grinding spindle :		
Driving power (AC)	kW	17
Range of rotation speed	rpm	100 - 2500
Spindle cross section (W x H)	mm	165 x 220
Mounting taper for grinding wheel mounting flange :		
Taper	-	1 : 6
Outside diameter of taper	mm	58
Taper length	mm	85
Grinding wheel diameter	External cylindrical (D/d)	mm 250 / 76
	Profile (D/d)	mm 200 / 76
X-axis (CNC infeed axis)		
Stroke, max	mm	320
Speed	mm/min	0.02 - 4000
Step display	mm	0.001
Workpiece Slide		
C-axis : (CNC workpiece spindle axis)		
Driving power	kW	6.3
Range of rotation speed	rpm	0.02 - 200
Step display	Degree	0.001
Spindle taper, internal	DIN 228	MK 6
Spindle taper, external	DIN 55021	Gr. 8
Z-axis : (CNC workpiece slide axis)		
Stroke, max	mm	440
Speed	mm/min	0.02 - 6000
Step display	mm	0.001
Hydraulics		
Tank capacity approx.	l	40
Pump delivery rate	l/min	1,4
Installation		
Total weight, approx.	kg.	7300
Total connected load	kVA	40

* D506/W43 Model with Notch Milling arrangement available



Since continuous improvements are made, specifications are subject to change without notice

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