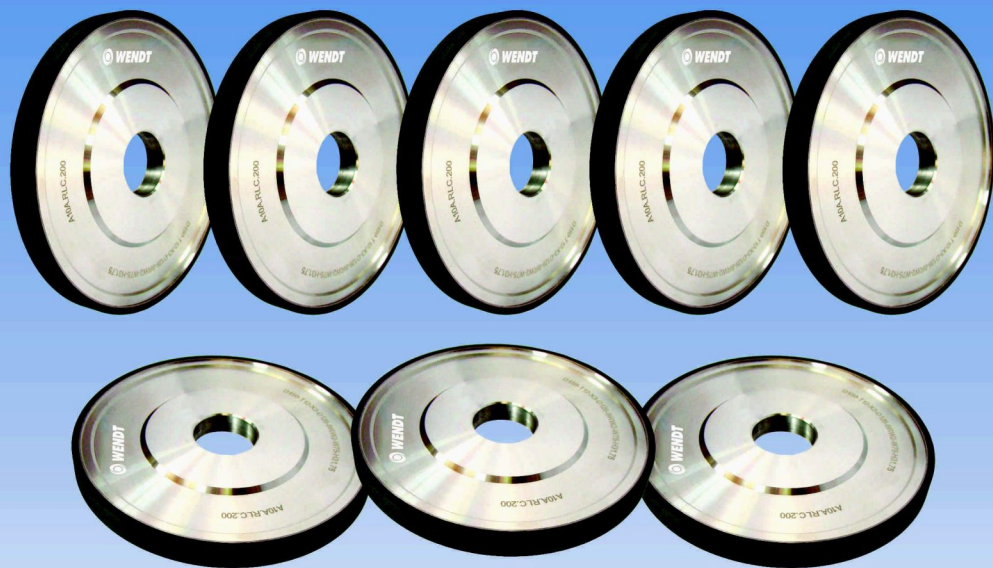


Standard Diamond Wheels

from **WENDT**

Silver Line...



Type 1A1

....Get more Value for your Money
Gain competitive Edge....



More details on overleaf



Applications

- ♦ Sharpening cemented carbide cutting tools
- ♦ Grinding or cutting of non-metallic materials such as carbide or ceramics
- ♦ Surface grinding of dies

Features

- ♦ High quality synthetic diamond
- ♦ High material removal rates to increase productivity
- ♦ Increased wheel life in comparison to conventional
- ♦ Pre-engineered resin bond
- ♦ Free cutting
- ♦ Good for wet or dry applications

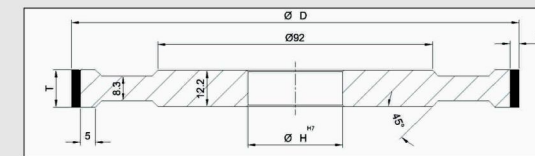
Important notes

Work Support

- ♦ All work pieces should be supported firmly during the grinding process
- ♦ Any amount of vibration will cause wheel wear and produce chatter or wave marks on the ground surface
- ♦ Minimize work overhang

Technical Notes

- ♦ Avoid grinding steel parts with diamond wheels
- ♦ On brazed tools, use aluminum oxide wheel to back off the steel shank
- ♦ Use grinding fluid for Wet grinding



D - Wheel Diameter T - Wheel Thickness H - Bore Diameter

Excessive Feeds

- ♦ Excessive feeds will result in premature wheel wear
- ♦ Excessive feed rates are characterized by :
 - A hard grinding sound, Chatter and Burn
 - High wheel wear rate and Vibration

Model No.	1A1
Specification	Standard 150 X 12 X 3
Bore Diameter	31.75 H7
Grit Size & Concentration	D 126 - 75 C
Ordering Code	A10A.RLC.200
M.R.P.	Rs. 2430/-
Tax & Payment Terms	As per regular transaction
Min. Order Qty.	10 Numbers
Delivery	Ex Stock
Packing	Standard

Since continuous improvements are made, specifications are subject to change without notice.

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